









die polishing		Max.	it is	good Pictures	bad pictures
1	checked no burr on the bearing	5	2		
2	use the magnified glasses	5	5		
3	rounded the Bearings from Material incoming side	5	4		


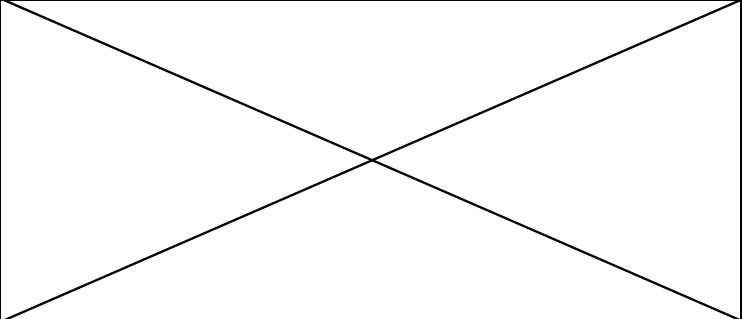


Name and sign of Teamleader:

Name and sign of Employee:

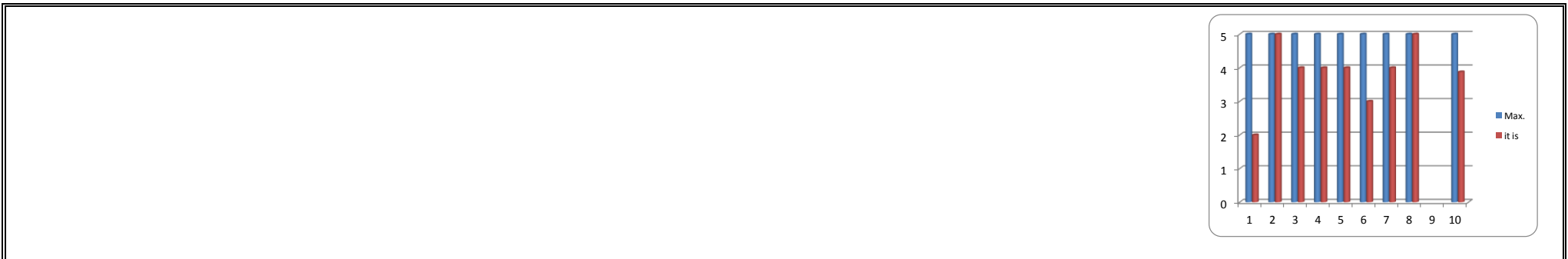
die polishing		Max.	it is	good Pictures	bad pictures
4	check the bearing from Material incoming side and find a shing string on the bearing then it is ok	5	4		
5	polish the bearing crosswise to the Extrusion direction	5	4		
6	use a fine paper (1. 400 2. 600)	5	3		

Name and sign of Teamleader:

Name and sign of Employee:

die polishing		Max.	it is	good Pictures	bad pictures
7	use the special Tools for super finish	5	4		
8	Check the Area close to the bearings there are no milling marks and no sharp edges.	5	5		
10	Action Plan:	5	3,9	middle	

Final Remarks and confirmed:



Name and sign of Teamleader:

Name and sign of Employee: